Conlangs with active speaker communities:

Esperanto, the most widely spoken conlang
Ido, another widely-spoken international auxiliary language
   www.ido.li, idolinguo.org.uk
Interlingua, another widely-spoken international auxiliary language
   www.interlingua.com, www.interlingua.us
Klingon, from Star Trek - developed into a complete language by Marc Okrand
   www.kli.org
Lojban, a very well-known logical language maintained by The Logical Language Group
   www.lojban.org
Quenya and Sindarin, from The Lord of the Rings by J.R.R. Tolkien
   http://folk.uib.no/hnohf/
Toki Pona, a minimalist language, inspired by Taoist philosophy,
   created by Sonja Elen Kisa
   tokipona.org
Volapük, the oldest spoken conlang, still used by a few people today
   groups.yahoo.com/group/volapuk, personal.southern.edu/~caviness/Volapuk

Other notable conlangs:

Dothraki, a naturalistic language created by David J. Peterson based on a sketch
   by George R.R. Martin
   www.dothraki.org
Ithkuil, a highly complex engineered language created by John Quijada
   www.ithkuil.net
Kēlen, an artistic language with no verbs created by Sylvia Sotomayor
   www.terjemar.net
Láadan, a language specifically designed to express the perceptions of human women,
   from the Native Tongue series by Suzette Haden Elgin.
   http://www.sfwa.org/members/elgin/Laadan.html
Na'vi, created by Paul Frommer for the natives in Avatar
   www.learnnavi.org
Solresol, a philosophical language created by François Sudre that can be sung,
   signed, written, and more
   http://mozai.com/writing/not_mine/solresol/
Teonaht, a highly developed artistic language created by Sally Caves
   http://www.frontiernet.net/~scaves/teonaht.html

Selected conlanger community links:

CONLANG mailing list - The oldest and most active online mailing list dedicated to conlanging.
   http://listserv.brown.edu/archives/conlang.html
Zompist Bulletin Board (ZBB) - An online forum dedicated to the discussion of conlangs,
   conworlds, linguistics, and Mark Rosenfelder’s invented world of Almea.
   http://zbb.spinnwebe.com/
LiveJournal Conlangs Community
   http://conlangs.livejournal.com